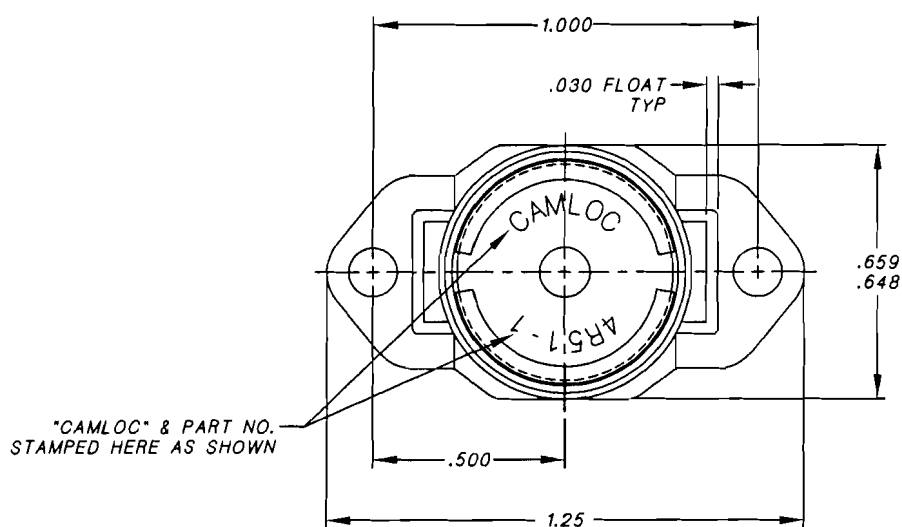
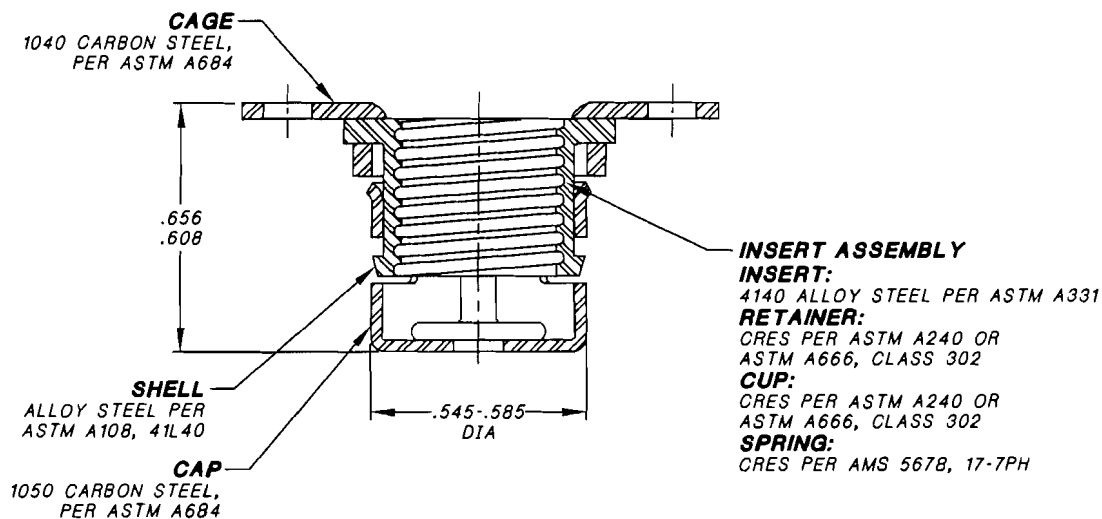


Camloc . Delron . Deutsch . Huck . K-Fast . Kaynar . Microdot . RAM . Rosan . Screwcorp . Tridair . Voi-Shan

MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN  
CONSENT OF ALCOA FASTENING SYSTEMS IS ABSOLUTELY PROHIBITED.THIS DRAWING EMBODIES A CONFIDENTIAL, PROPRIETARY DESIGN & ALL DESIGN, MANUFACTURING  
PRODUCTION, USE & SALE RIGHTS REGARDING SAME ARE EXPRESSLY RESERVED.**TABLE 1**

PART NUMBER	DESCRIPTION
4R51-1	AS SHOWN

**NOTES: UNLESS OTHERWISE SPECIFIED.**

1. FINISH:  
A. STEEL PARTS: CADMIUM PLATED PER AMS-QQ-P-416, CLASS 2, TYPE II.  
B. CRES PARTS: PASSIVATED PER AMS2700.
2. FOR INSTALLATION DATA, SEE CAMLOC DWG. 4F4.

ORIGINAL DESIGN ACTIVITY: CAGE CODE 92215

APPROVED DATE  
25 SEP 56REV. LETTER AND DATE  
**L** 19 OCT 09DAF NUMBER  
DAF 90058

CURRENT DESIGN ACTIVITY:

**Alcoa  
Fastening  
Systems****CAMLOC PRODUCTS**  
3012 W. LOMITA BLVD.  
TORRANCE, CA 90505

TITLE:

**RECEPTACLE ASSEMBLY  
1.000" RIVET HOLE SPACING  
CAPPED, 550°F, SPF**UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES &  
ASME Y14.5M TOLERANCES:ANGLES = ± 3°  
DECIMALS .XX = ± .02  
.XXX = ± .010

CURRENT DESIGN ACTIVITY:

CAGE CODE: **71286****SALES DRAWING NO.****4R51**

SHEET 1 OF 1

S44442